

OPERATING AND MAINTENANCE INSTRUCTIONS ABRASIVE RECOVERY SYSTEM

OPERATING INSTRUCTIONS

- 1. Prior to startup, check pans for foreign objects.
Floor grating and chain guard must be in place.**
- 2. Connect 120 volt power cord to grounded outlet.
Activate recovery system.**
- 3. While system is running, add abrasive to middle area of pans.
Use old or cheap abrasive when first filling. Add your good
abrasive only when the machine starts pumping abrasive. You
don't want expensive abrasive to fill the voids under the
screws.**
- 4. Run system continuously when sandblasting.**
- 5. A safety switch will stop the motor if it is overloaded from an
obstruction such as a foreign object or too much abrasive in the
bottom of the elevator. The safety switch is located above the
drive-chain tensioner. Unplug the system before clearing the
obstruction then inspect the system for damage before turning
it on again.**

MAINTENANCE- MONTHLY

- 1. Disconnect power before performing maintenance.**
- 2. Check tension of elevator chain.**
- 3. Check tension of roller chain.**
- 4. Tighten set screws on chain sprockets.**
- 5. Grease bearings.**

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