

CHANGING A SANDHOSE FROM RIGHT TO LEFT SIDE OF THE MODEL J

1. Disconnect power from the machine and remove flood light from traveling light.
2. Loosen the 2 screws on right hand reel and remove reel.
3. Take the wiring diagram out of box.
4. Remove wire nuts for traveling light and remove wires. The wires will need to be transferred to the left side of the machine.
5. Put the wiring diagram back in box and reattach the reel.
6. Remove the anchor clamp off the trolley. See Illustration below.



ANCHOR
CLAMP

PULL CABLE END DOWN
WITH VISE GRIPS TO
STRETCH SPRING

7. Remove the sandhose trolley by compressing the springs.
8. Install it back into the track with the sandhose on the left side.
9. Reinstall the cable clamp on the short tang.
10. Loosen the 2 screws holding the left hand reel. Remove reel and take out wiring diagram.
11. Wire the traveling light per diagram in box.
12. Reattach reel.
13. Plug machine back in and turn on electric.
14. The traveling light should illuminate.
15. Hang the sandhose by the spring hanger approximately 1 foot in from the left end of the room and 1 foot back from the front of the room.
16. Close both horizontal and vertical speed valves, and then turn on the air valve to the machine.
17. Slowly open the vertical speed valve to make certain the trolley is rolling properly up and down in the guides.
18. Open the horizontal travel and test the hose at the far limits of the travel range making sure it does not hang up or pull too hard.