

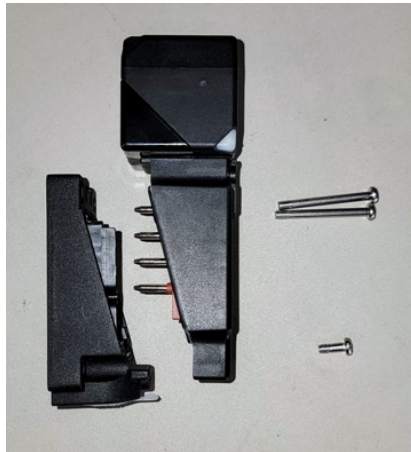


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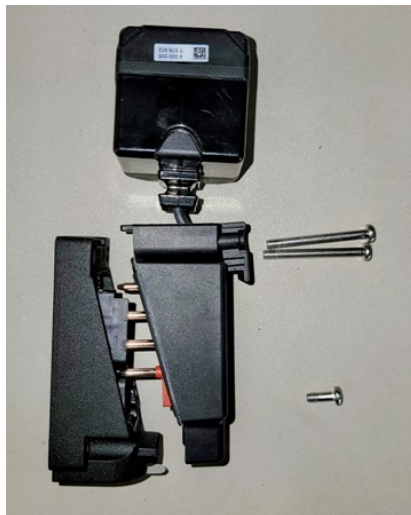
How to change proximity switch target direction

Instructions for Balluff Proximity Switches 7-8-2024

1. Loosen all three Phillips head screws and set them aside.
2. Pull body apart at the center seam.



3. Push the cube toward where the two Phillips head screws came out. A black plastic piece should slide out. The cube should come out.



4. The cube has one screw in it covered with a plastic cover. Remove the plastic cover then remove the screw and washer with a T20 Torx bit.



5. Gently separate the cube at the seam. Sometimes the o-ring inside falls out. If it falls out put it back in place.



6. Rotate the target to the desired direction. The wire inside is delicate so try not to damage it.

7. Reinstall the washer, Torx screw, and screw cover.

8. Connect the black and white wires to terminals 3 & 4. It will work fine with black on 3 and white on 4 or with black on 4 and white on 3. Then connect the ground wire.

9. Install the switch onto the vertical slide.